



- 14 Formula 50, 2-Cycle Motor Oil
- 96 Chemtool Duralube Special (92-824501)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784T 8	CRANKSHAFT	1	(S/N-0T325116 & BELOW)	5
1	482	9784A11	CRANKSHAFT	1	(S/N-0T325117 & UP)	
2		NSS	WEAR SLEEVE	1		5
3	30	67923T	BALL BEARING (LOWER)	1		5
4	53	67446	RETAINING RING	1		5
5	39	816106	SEAL RING	7		5
6	28	91800	WOODRUFF KEY	1		5
7	25	35126	O RING	1		2,5
8	31	88270A 1	BEARING RACE	2	(S/N-0T325117 & UP)	
9		NSS	NEEDLE BEARING	2	(S/N-0T325117 & UP)	
8		817001A 1	BEARING RACE	2	(S/N-0T325116 & BELOW)	5
9		NSS	NEEDLE ROLLER	88	(S/N-0T325116 & BELOW)	5
10	2720	859297T 2	PISTON	3	(STBD-STANDARD)	5
10	2720	859444A 2	PISTON	AR	(STBD - .015 O.S)	
10	2720	859446A 2	PISTON	AR	(STBD - .030 O.S)	
10	2720	859296T 2	PISTON	3	(PORT-STANDARD)	5
10	2720	859443A 2	PISTON	AR	(PORT - .015 O.S)	
10	2720	859445A 2	PISTON	AR	(PORT - .030 O.S)	
11	53	832081 1	LOCK RING	12		5
12	39	858772A12	PISTON RING SET	1	(STANDARD)	5
12	39	875252A12	PISTON RING SET	AR	(.015 O/S)	
12	39	875257A12	PISTON RING SET	AR	(.030 O/S)	
13		NSS	PISTON RING (LOWER)	6		5
14	647	822373A 7	CONNECTING ROD ASSEMBLY	6		5
15	10	94320	SCREW (1-1/4 IN.)	12		5
16	31	43012A 1	BEARING CAGE	12		5
17		NSS	NEEDLE ROLLER BEARING	96		5
18	12	88263	THRUST WASHER	12		5
19	29	88258	ROLLER BEARING	204		
20	31	816773A 2	MAIN BEARING (UPPER)	1		5
21	26	859093	OIL SEAL	1		5
22	25	823683	O RING	1		2,5
-	27	832934A00	POWERHEAD GASKET SET	1		
-		877869A01	POWERHEAD	1	(225)	
-		854198A01	POWERHEAD	1	(200)	